

METAL COVERING FLAP		E.S. NO.	12612		FILE CODE	111
		EXECUTIVE	IMMEDIATELY			-12
		DWG. NO.	111-12004	A	COPIED TO	
		JOB NO.	WFO 11-4605		ENG.	3
			WFO 11-4948		INSTR.	6
		CUSTOMER ORDER NO.	CDW 772841		PROP.	9
		CUSTOMER	BCAF		PLANNING	2
		TYPE AIRCRAFT	SEPTETTE 3		MAT. CONT.	2
		AIRCRAFT REGISTRATION NO.			CONT. ADJ.	1
					R.O.A.F.	3
					ESTIMATING	1
		DATE	5 MAY 50		DWG. CHANGE	
					YES	<input checked="" type="checkbox"/>
					NO	<input type="checkbox"/>
		D. A. W. INSPECTION			Yokawa N.S.	
		ORIGINATED BY	A. H. HICKSON			
		D. A. W. APPROVED				
		APPROVED	A. H. HICKSON			
		ENGINEERING	A. H. HICKSON			
		CONTRACTS ADMIN.	A. H. HICKSON			

DISPOSITION OF STOCK

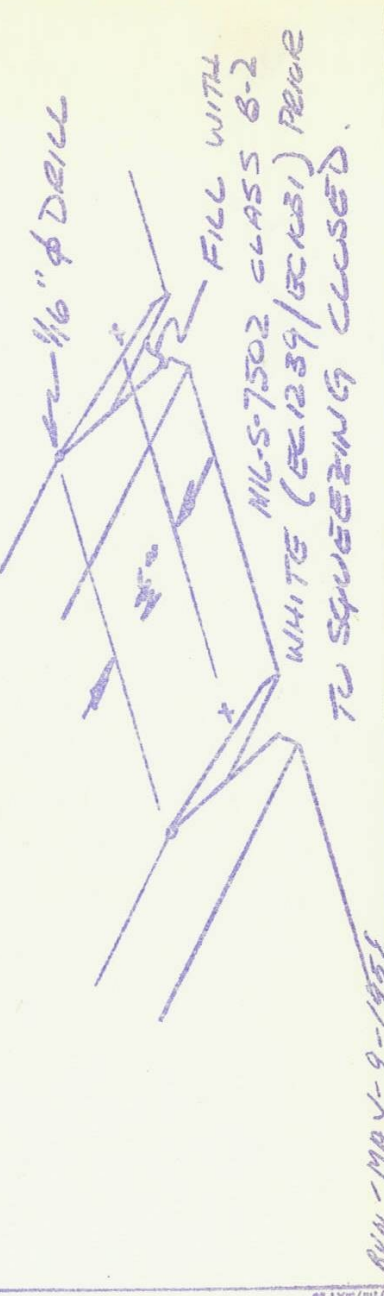
USE OF E.S.	CHUCK CLIPPED AFFECTED	NOT AFFECTED	USE TO DEFINITION	REWORK	AS NOTED
NEW DRAWING					
REVISED DRAWING					
VARIATION					
USE AS NOTED					

REF: WFO 11-4605 FLAP RH
11-4948 FLAP LH

THE ABOVE FLAPS ARE TO BE COVERED WITH METAL AS SHOWN ON DWG 11-12004 AND AS CALLED FOR IN ER 2573 SERIAL 17. NO TOOLING IS TO BE MANUFACTURED TO DO THIS.

VARIATIONS FROM THE ABOVE DRAWING & REPORT ARE AS FOLLOWS:

- a) SKIN CURVATURES ARE TO RUN ACROSS THE ENTIRE DEPTH OF THE SKIN PANEL.
- b) THE LEADING EDGE CLOSURE IS TO BE AS SHOWN BELOW. PRIOR TO CLOSING THE LEADING EDGE SKIN, A TRIAL IS TO BE MADE ON SOME SCRAP METAL & THE ENG. DEPT. IS TO BE NOTIFIED WHEN THIS IS BEING DONE.



111-12004-601 FLAP - METAL COVERED
111-12004-602

RUN - MAY - 9 - 1950

NOTE: WHEN EFFECTIVITY IS CHANGED FROM E.S. CHANGES ARE TO BE EFFECTIVE UPON PLANNING DEPARTMENT AUTHORIZATION.

ENGINEERING MEMORANDUM

TITLE

METAL COVERING
FLAP

E.M. No.

13612

COPIES OF THE ABOVE DRAWING &
ENGINEERING REPORT ARE AVAILABLE
FROM THE ENGINEERING DEPT., AIRCRAFT
PROJECTS GROUP.

REF: SIGNAL QL 1227 of 2 MAY/58